

SECTION **EM****MODIFICATION NOTICE:**

- Valve lifter of ZD30DDT engine has been changed from a type without shim to a type with adjusting shim. For information not included here, refer to information for ZD30DDT engines in NISSAN model D22 series SERVICE MANUAL Supplement-VIII 1st Revision (Publication No. SM3E-D22HG1).

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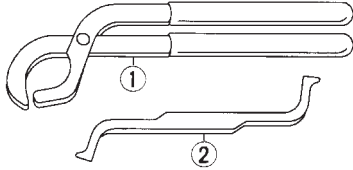
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## PREPARATION

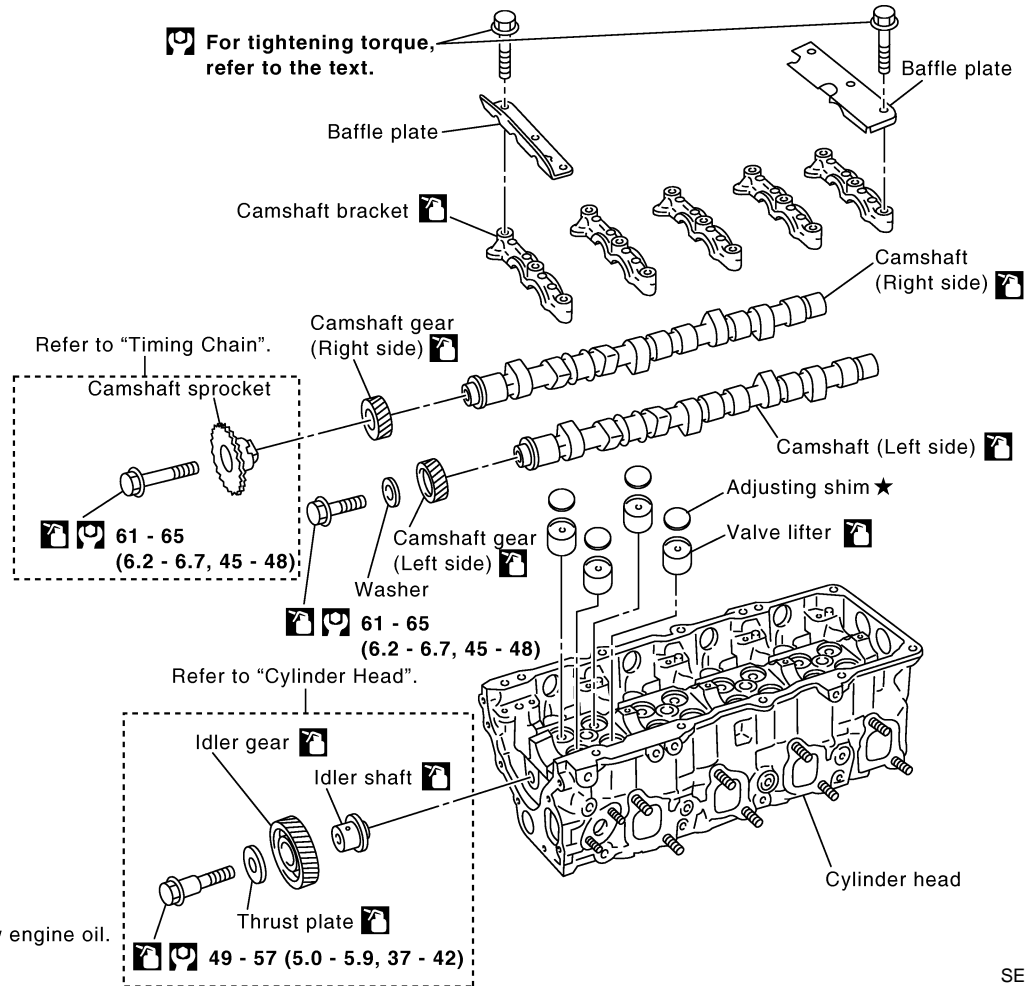
### Special Service Tools

Tool number Tool name	Description
KV101151S0 Lifter stopper set ① KV10115110 Camshaft pliers ② KV10115120 Lifter stopper	 <p>Changing adjusting shims</p> <p>NT041</p>


## Removal and Installation


## SEC. 130

 For tightening torque, refer to the text.

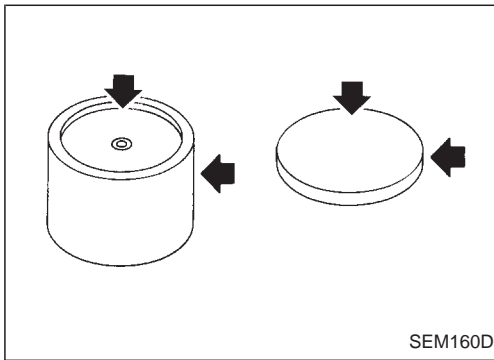


★ : Selective parts

 : Lubricate with new engine oil.

 : N·m (kg-m, ft-lb)

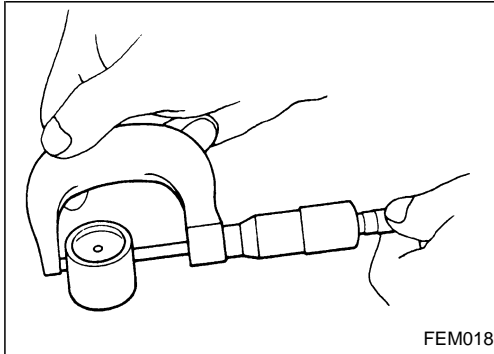
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## Inspection

### VISUAL INSPECTION OF VALVE LIFTER AND ADJUSTING SHIM

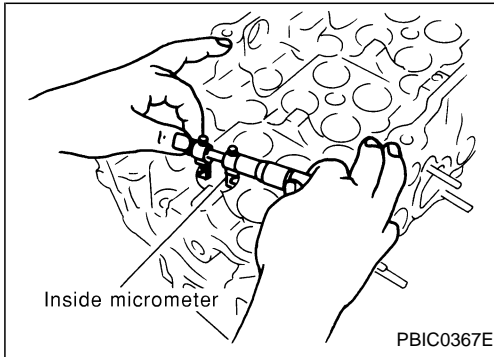
- Check if surfaces of valve lifter and adjusting shim have any wear or cracks.
- Replace valve lifter or adjusting shim if necessary.
- Select the thickness of adjusting shim so that valve clearance is the standard when replacing. Refer to 5, "Adjustments".



### VALVE LIFTER OUTER DIAMETER

Measure the outer diameter of the valve lifter with a micrometer.

**Standard: 34.450 - 34.465 mm (1.3563 - 1.3569 in)**



### LIFTER GUIDE INNER DIAMETER

Measure the lifter guide inner diameter of the cylinder head with an inside micrometer.

**Standard: 34.495 - 34.515 mm (1.3581 - 1.3589 in)**

### VALVE LIFTER CLEARANCE CALCULATIONS

Clearance = Lifter guide inner diameter – Valve lifter outer diameter

**Standard: 0.030 - 0.065 mm (0.0012 - 0.0026 in)**

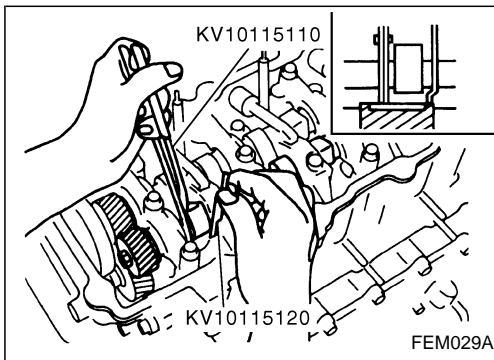
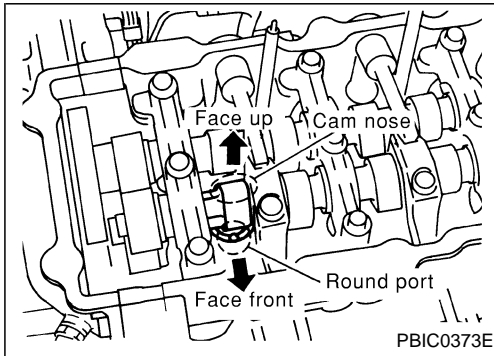
If it exceeds the standard value, refer to the outer diameter and inner diameter standard values and replace valve lifter and/or cylinder head.

## Adjustments

### NOTE:

**Adjust valve clearance while engine is cold.**

- Remove the adjusting shim for parts which are outside the specified valve clearance.
- Remove the spill tube. Refer to "BASIC SERVICE PROCEDURE" in EC section.



- Rotate the crankshaft to face the cam nose for adjusting shims that are to be removed upward.
- Thoroughly wipe off engine oil on the upper side of the cylinder head (for the air gun used in step 7).
- Move the round hole of the adjusting shim to the front with an extra-fine screwdriver or like that.

### CAUTION:

**Perform (the above procedure) while camshaft do not contact with adjusting shim.**

- Grip the camshaft with camshaft pliers (SST), then using the camshaft as a support point, push the adjusting shim downward to compress the valve spring.

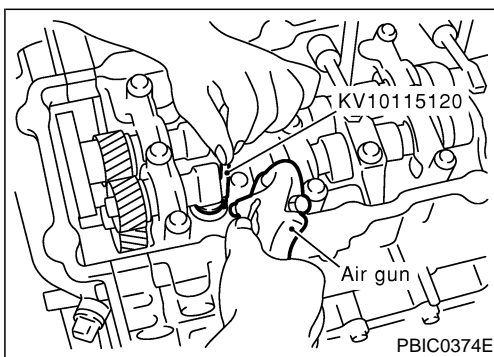
### CAUTION:

**Do not damage the camshaft, cylinder head, and the outer circumference of the valve lifter.**

- With the valve spring in a compressed state, remove the camshaft pliers (SST) by securely setting the outer circumference of the valve lifter with the end of the lifter stopper (SST).
  - Hold the lifter stopper by hand until the shim is removed.

### CAUTION:

**Do not retrieve the camshaft pliers forcefully, as the camshaft will be damaged.**



- Remove the adjusting shim from the valve lifter by blowing air through the round hole of the adjusting shim with an air gun.

### CAUTION:

- When blowing, use goggles to protect your eye.**
- To prevent any remaining oil from being blown around, thoroughly wipe the area clean.**

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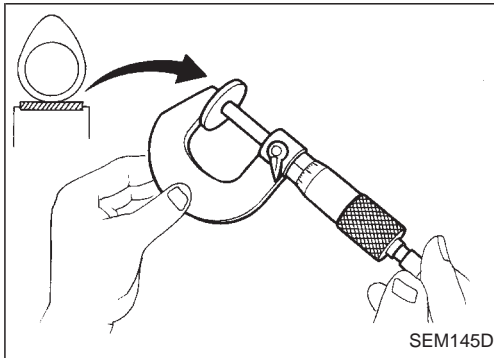
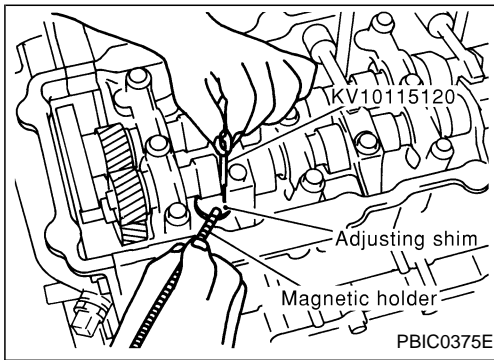
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## Adjustments (Cont'd)



8. Remove the adjusting shim by using a magnetic holder.

9. Measure the thickness of the adjusting shim using a micrometer.

- Measure near the center of the shim (the part that touches the camshaft).

10. Select the new adjusting shim from the following methods.

**Calculation method of the adjusting shim thickness:**

$$t = t_1 + (C_1 - C_2)$$

$t$  = Thickness of replacement adjusting shim

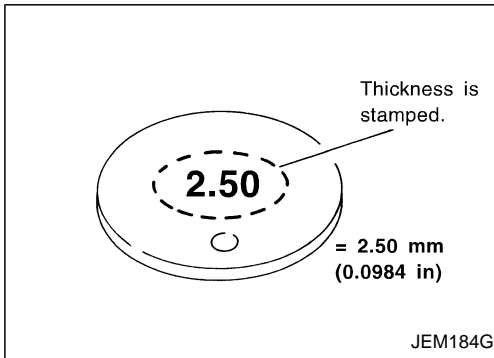
$t_1$  = Thickness of removed adjusting shim

$C_1$  = Measured valve clearance

$C_2$  = Specified valve clearance

When engine is cold [Approximately 20°C (68°F)]

0.35 mm (0.014 in)



- New adjusting shims have the thickness stamped on the rear side.

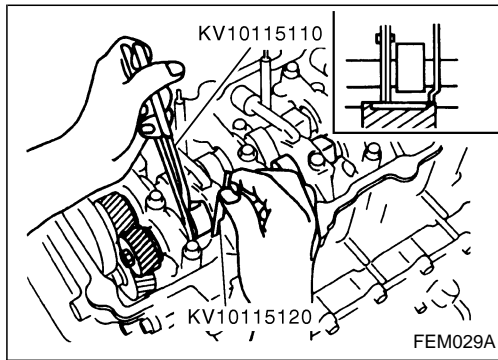
Stamped	Shim thickness mm (in)
2.35	2.35 (0.0925)
2.40	2.40 (0.0945)
.	.
.	.
.	.
3.05	3.05 (0.1201)

- The thickness of the adjusting shim ranges from 2.35 to 3.05 mm (0.0925 to 0.1201 in), where in the space of 0.05 mm (0.0020 in). There are 15 types of shims available.

11. Fit the selected adjusting shim to the valve lifter.

**CAUTION:**

Place the stamped side of the adjusting shim to the valve lifter.

**Adjustments (Cont'd)**

12. Compress the valve spring using the camshaft pliers (SST) and remove the lifter stopper (SST).

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13. Rotate the crankshaft 2 to 3 times by hand.  
14. Confirm that the valve clearance is within the specification.

EC

**Valve clearance:****When engine is cold [Approximately 20°C (68°F)]****Intake and exhaust****0.30 - 0.40 mm (0.012 - 0.016 in)**

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15. Install remaining parts in the reverse order of removal.

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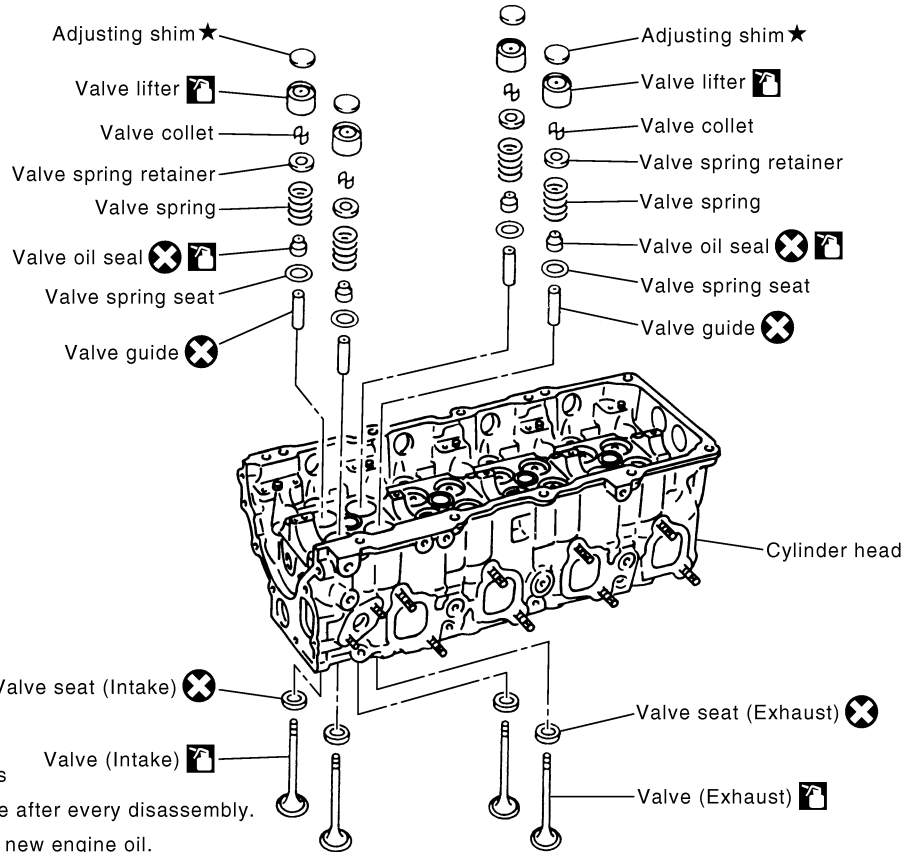
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## Disassembly and Assembly

## SEC. 111•130



★ : Selective parts

: Always replace after every disassembly.

: Lubricate with new engine oil.

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## Valve

## VALVE CLEARANCE

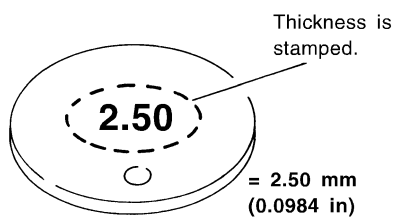
Unit: mm (in)

Items	Cold*
Intake and exhaust	0.30 - 0.40 (0.012 - 0.016)

\*: Approximately 20°C (68°F)

## AVAILABLE SHIMS

Thickness mm (in)	Identification mark
2.35 (0.0925)	2.35
2.40 (0.0945)	2.40
2.45 (0.0965)	2.45
2.50 (0.0984)	2.50
2.55 (0.1004)	2.55
2.60 (0.1024)	2.60
2.65 (0.1043)	2.65
2.70 (0.1063)	2.70
2.75 (0.1083)	2.75
2.80 (0.1102)	2.80
2.85 (0.1122)	2.85
2.90 (0.1142)	2.90
2.95 (0.1161)	2.95
3.00 (0.1181)	3.00
3.05 (0.1201)	3.05



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## VALVE LIFTER

Unit: mm (in)

Valve lifter outer diameter	34.450 - 34.465 (1.3563 - 1.3569)
Lifter guide inner diameter	34.495 - 34.515 (1.3581 - 1.3589)
Clearance between lifter and lifter guide	0.030 - 0.065 (0.0012 - 0.0026)