

SECTION

TF

MODIFICATION NOTICE:

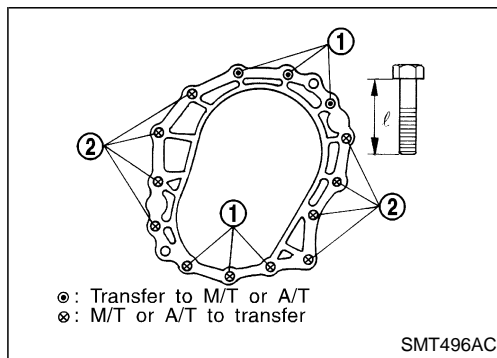
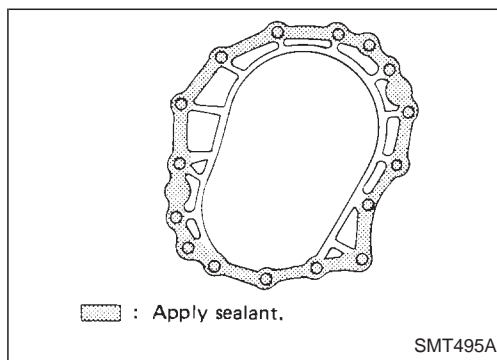
A/T model has been changed.

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REMOVAL AND INSTALLATION



Installation

- Apply recommended sealant to mating surface to transmission.
(M/T model only)

Recommended sealant:

Genuine anaerobic liquid gasket, Three Bond TB1215 or equivalent

- Tighten bolts securing transfer.

M/T MODEL

Bolt No.	Tightening torque N·m (kg-m, ft-lb)	ℓ mm (in)
①	32 - 42 (3.2 - 4.3, 24 - 31)	60 (2.36)
②	32 - 42 (3.2 - 4.3, 24 - 31)	45 (1.77)

A/T MODEL

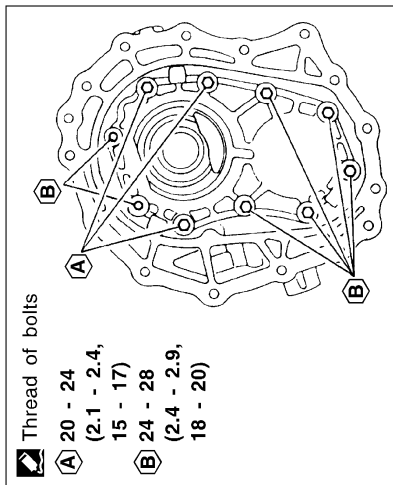
Bolt No.	Tightening torque N·m (kg-m, ft-lb)	ℓ mm (in)
①	32 - 42 (3.2 - 4.3, 24 - 31)	45 (1.77)
②	32 - 42 (3.2 - 4.3, 24 - 31)	45 (1.77)

Case Components

SEC. 331

Thread of bolts

- A 20 - 24
(2.1 - 2.4,
15 - 17)
- B 24 - 28
(2.4 - 2.9,
18 - 20)



Neutral position switch

Thread of switch

- 15 - 20
(1.5 - 2.0, 11 - 14)

Check ball

M/T model

-A/T model-

Front case cover

Mating surface to front case

Cover oil seal Seal lip

- 3.7 - 5.0 (0.38 - 0.51, 33 - 44)

Oil gutter

Breather cover

4WD switch

Thread of switch

- 15 - 20 (1.5 - 2.0, 11 - 14)

Rear oil seal Seal lip

Air breather

Dust cover

Filler plug

- Thread of bolt 25 - 34
(2.5 - 3.5, 18 - 25)

Shift shaft oil seal

Seal lip

Front case

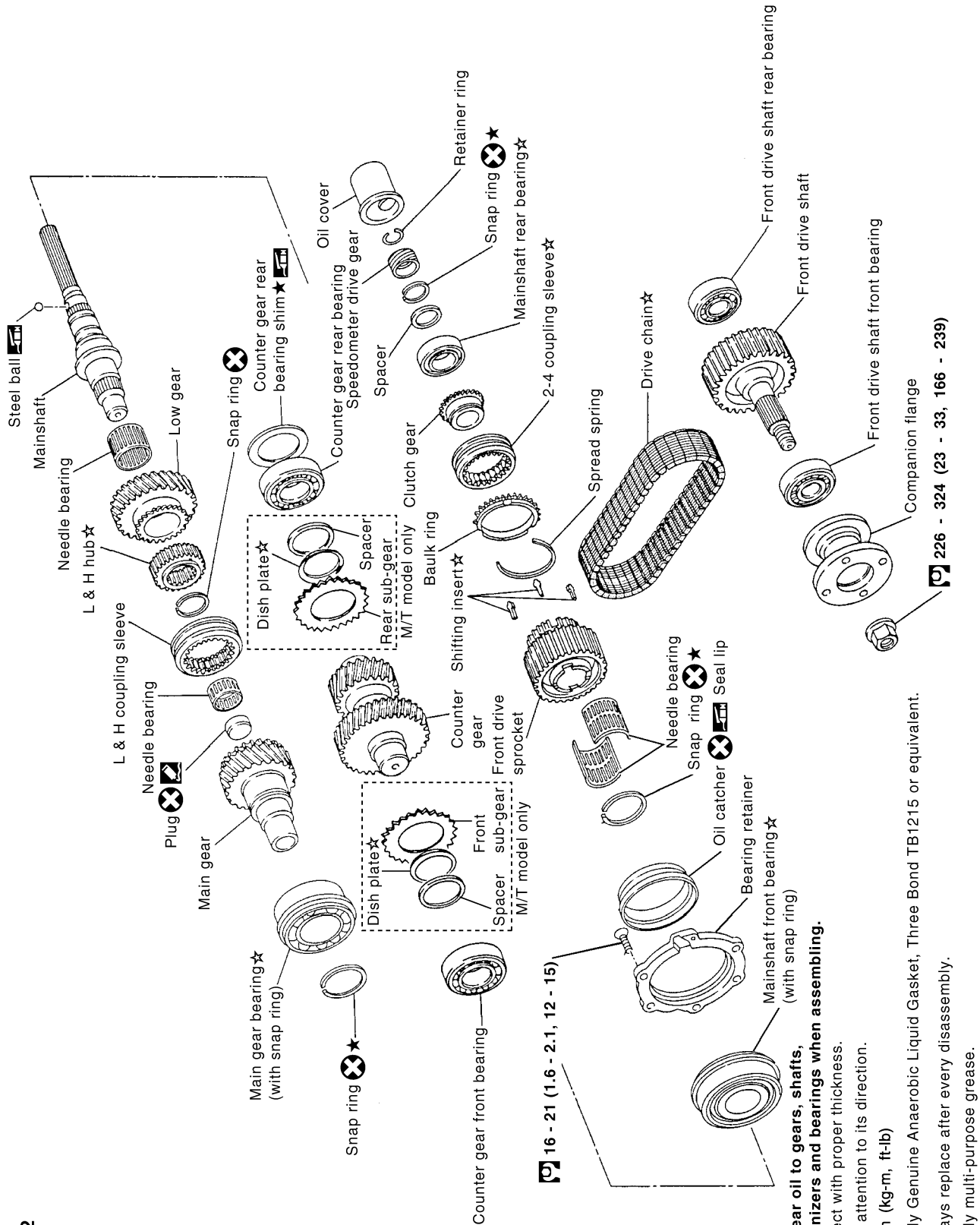
Mating surface to transmission (M/T model only)

Center case oil seal Seal lip

- N·m (kg-m, in-lb)
- N·m (kg-m, ft-lb)

- Apply Genuine Anaerobic Liquid Gasket, Three Bond TB1215 or equivalent.
- Always replace after every disassembly.
- Apply multi-purpose grease.

Gear Components



SEC. 332

Apply gear oil to gears, shafts, synchronizers and bearings when assembling.

★ : Select with proper thickness.

☆ : Pay attention to its direction.

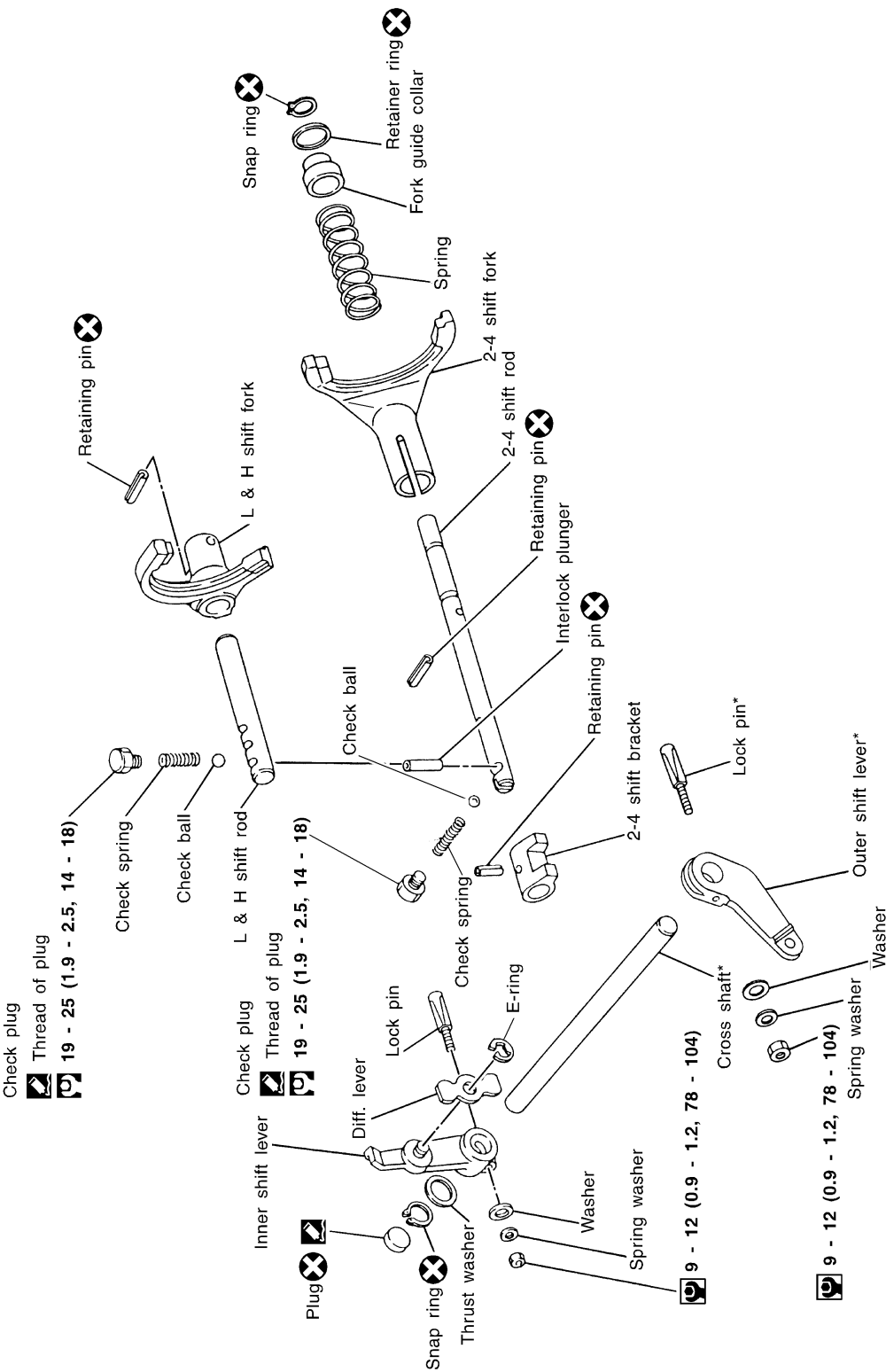
☐ : N·m (kg-m, ft-lb)

☐ : Apply Genuine Anaerobic Liquid Gasket, Three Bond TB1215 or equivalent.

☐ : Always replace after every disassembly.

☐ : Apply multi-purpose grease.

Shift Control Components



* : If these parts require to be replaced, replace them as a set.

: N•m (kg-m, in-lb)

: N•m (kg-m, ft-lb)

: Apply Genuine Anaerobic Liquid Gasket, Three Bond TB1215 or equivalent.

: Always replace after every disassembly.

GI
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